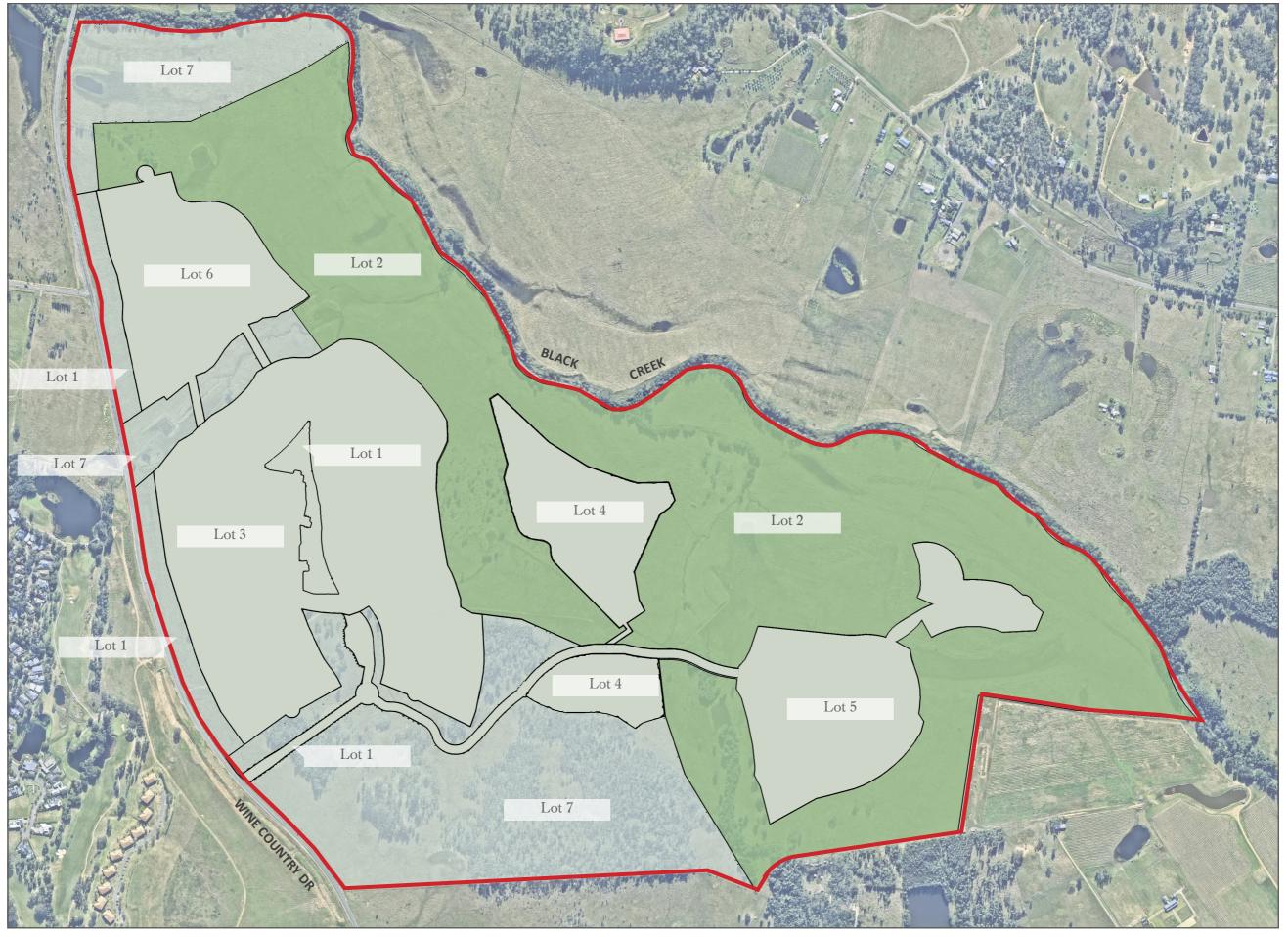
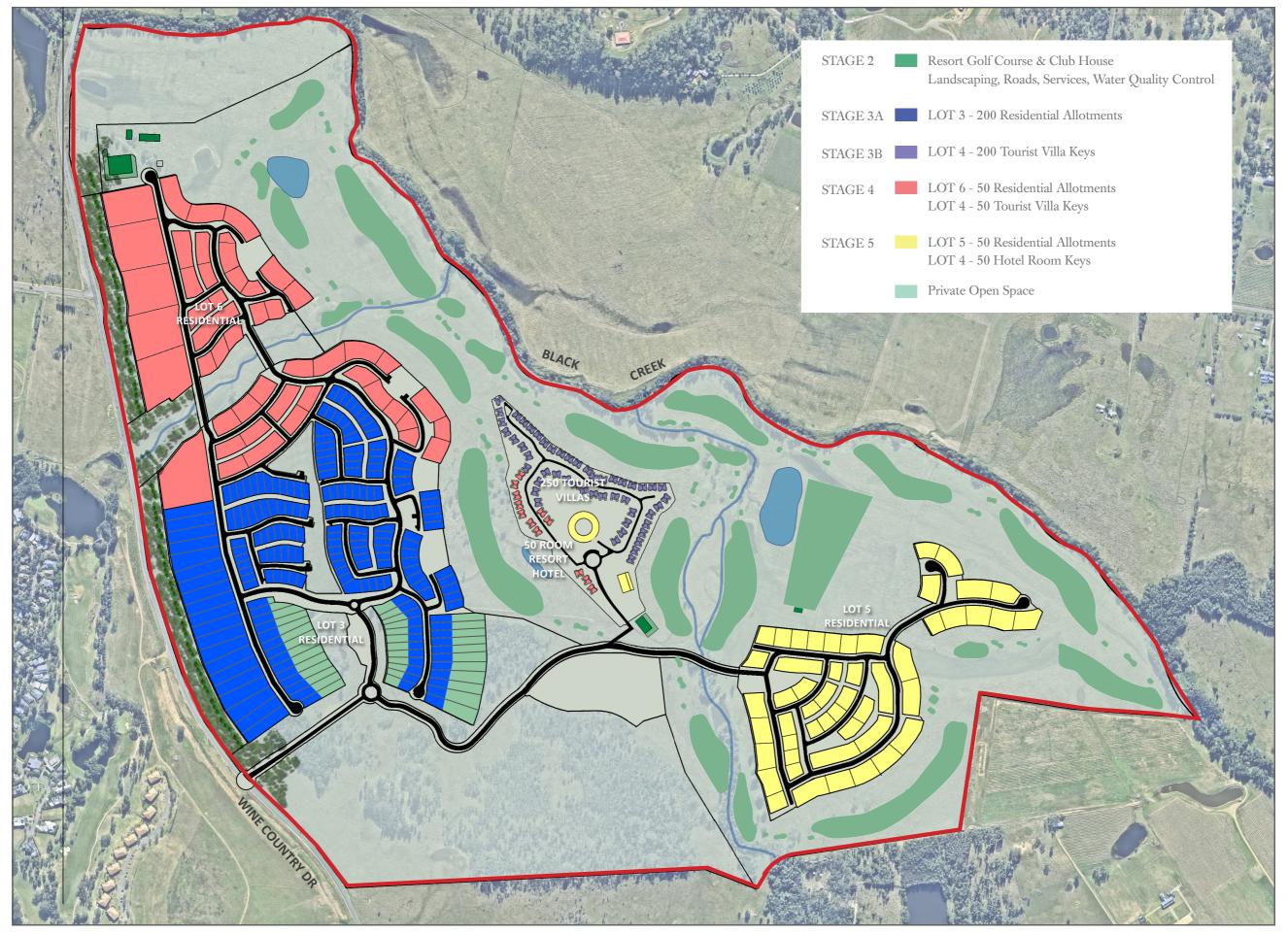




Fig. 7 stage 1









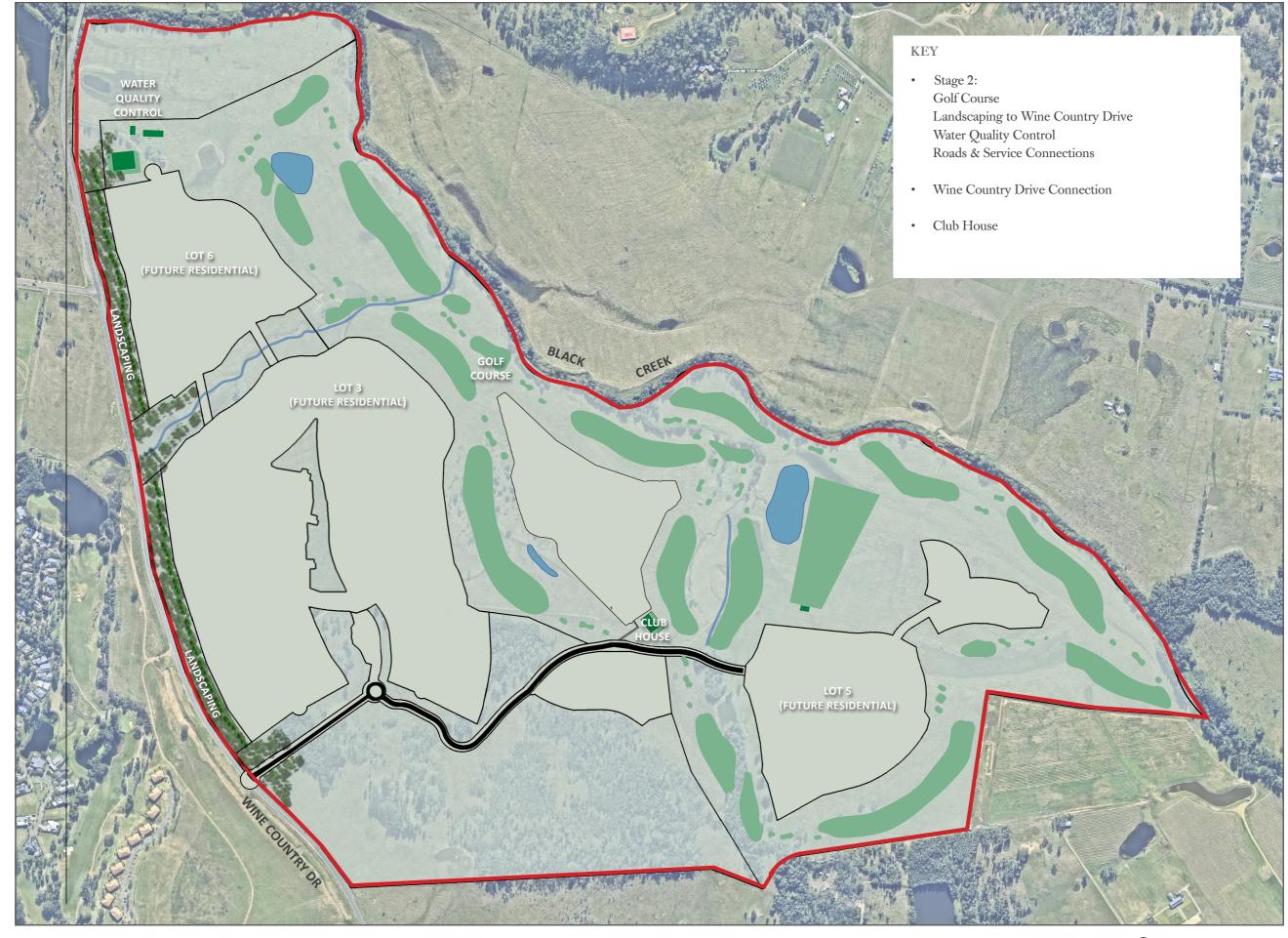




Fig. 9 stage 2

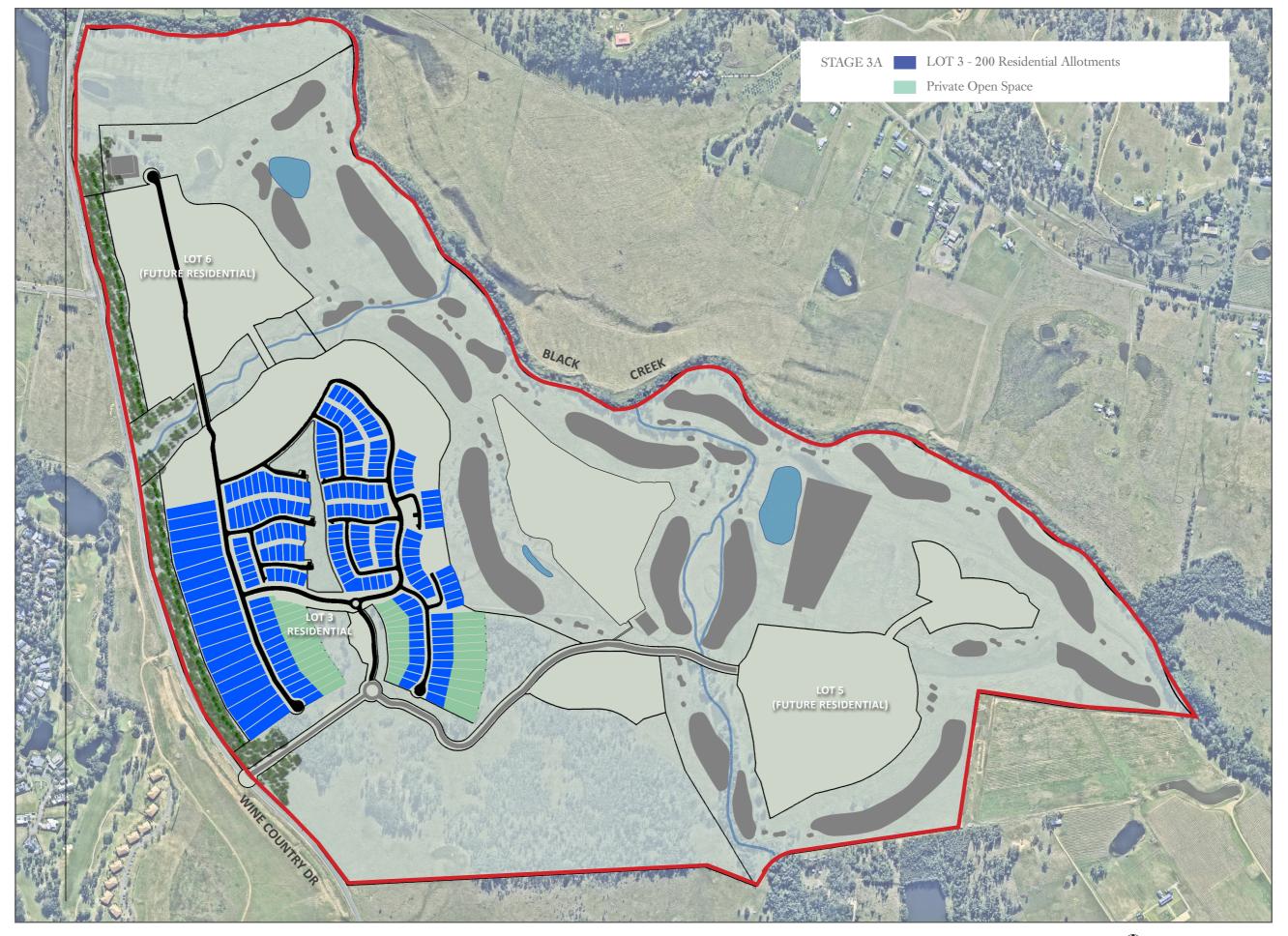




Fig. 10 stage 3A

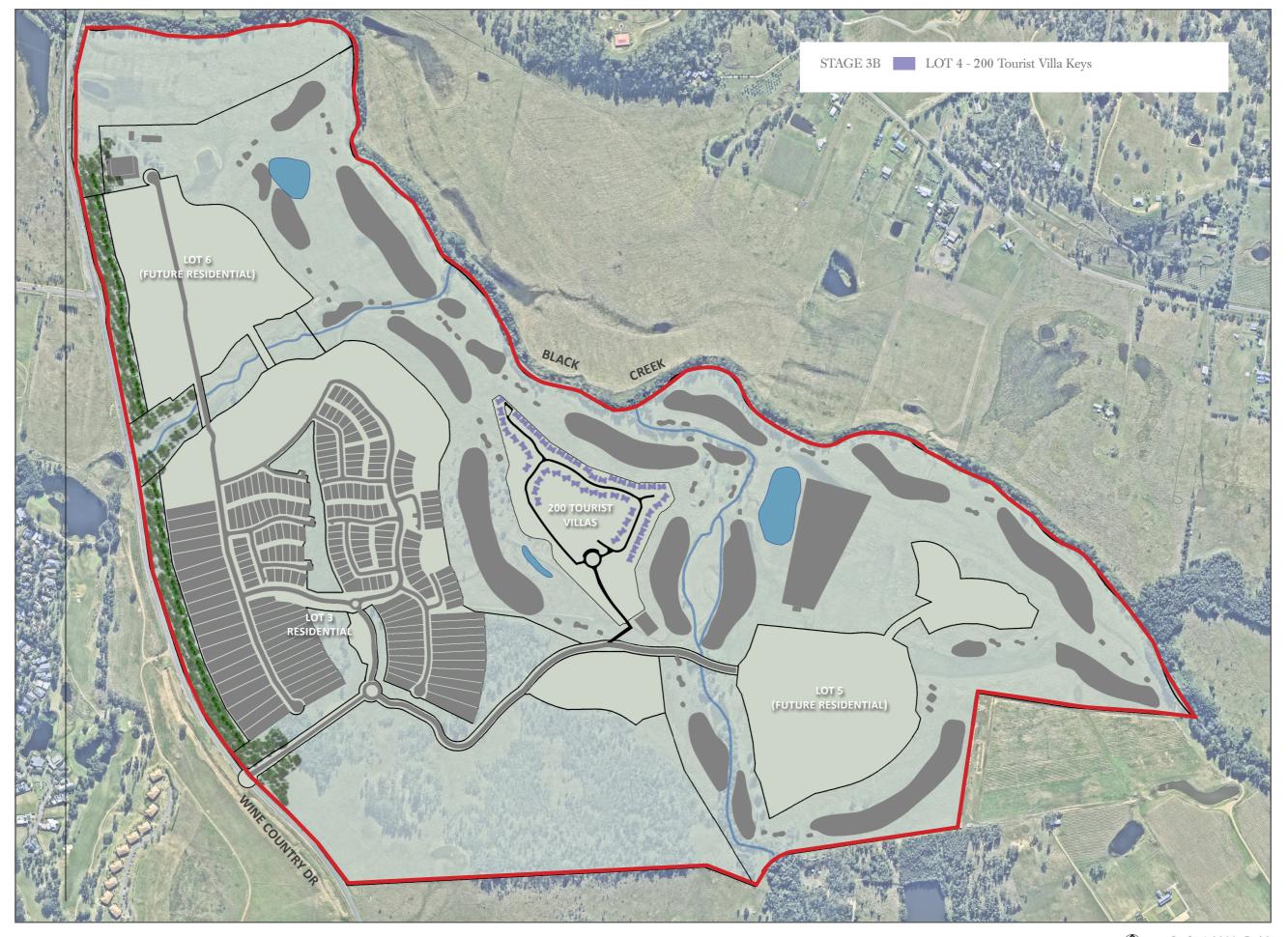




Fig. 11 stage 3B

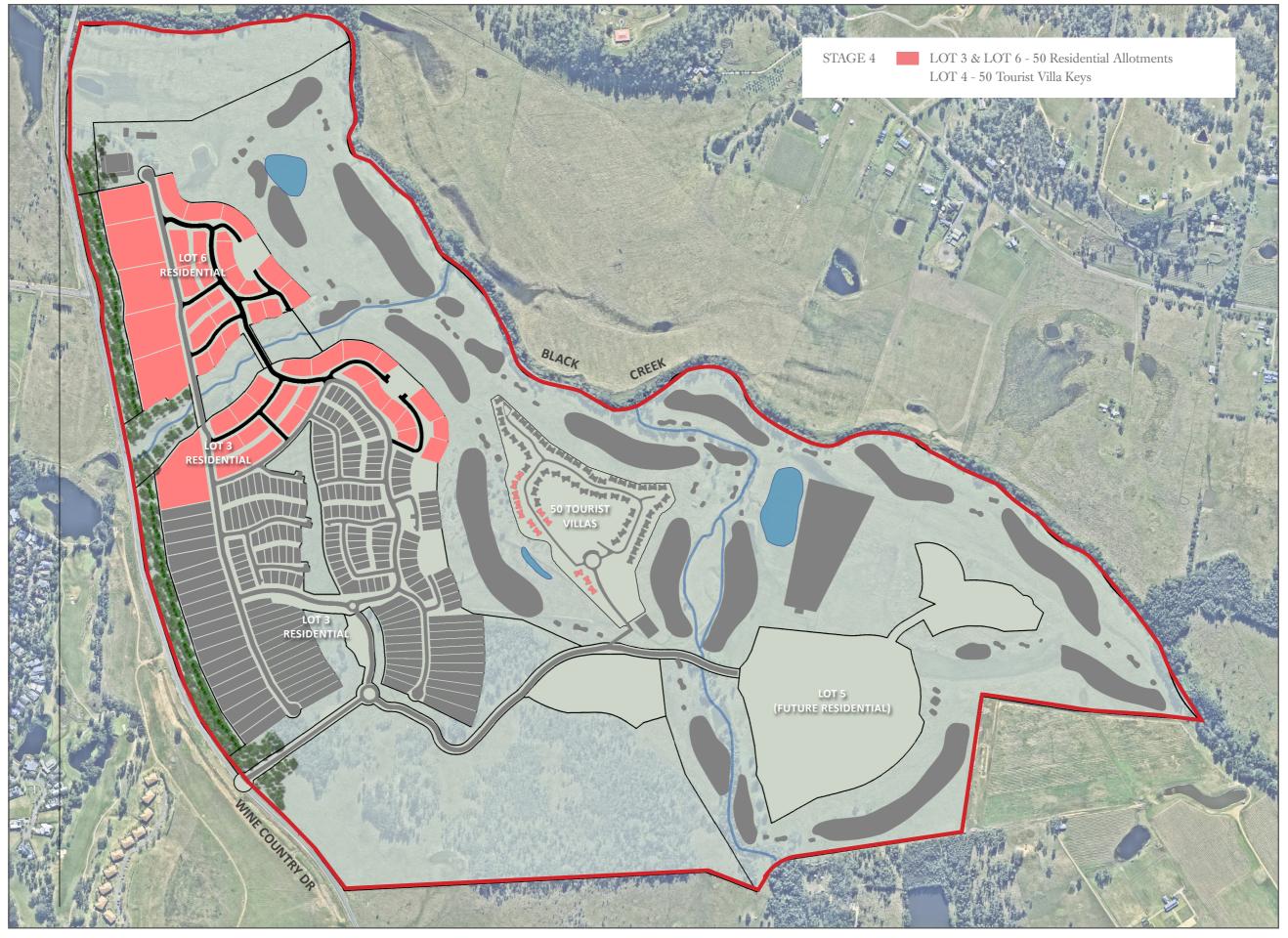




Fig. 12 stage 4

